

THE UTILIZATION OF RICE IN THE PRODUCTION OF BREAD AND SNACKS

BY

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CERTIFICATION

This is to certify that this project work has been written by OLAWALE IBIRONKE ADUNNI with Matric No: **ND/23/HMT/PT/0109** has been examined and approved as meeting part of the requirement for the Award of National Diploma (ND) in Department of Hospitality Management, Institute of Applied Science, Kwara State Polytechnic, Ilorin, Kwara State.

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DEDICATION

This project is dedicated to Almighty Allah whose supremacy in the knowledge of everything is absolute

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ABSTRACT

Freshly harvested tubers of irish and sweet potato variety were processed into flour using standard methods. Whole irish and sweet potato flour were also included where 100% than wheat flour was used as control or standard. The aim of this research is to study the utilization of irish and sweet potato in produciion of swallow and cake while the objective of this work is to utilize of irish and sweet potato in production of swallow and cake and To improve nutritional contests of irish and sweet potato in Nigeria. This project is restricted to the utilization of irish and sweet potato in production of swallow and cake and its health benefits which included of starch or flour to wheat gave acceptable desired colours. A cost evaluation for the irish and sweet potato based complementary food should be conducted in comparison to the cow and gate products.

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CHAPTER ONE

INTRODUCTION

1.1 BACKGROUND TO THE STUDY

Sweet potato is an important food security crop that feeds millions of people in the developing world. The crop is popular among farmers with limited resources and produces more biomass and nutrient per hectare than any other food crop in the world (Parkash, 1994).

Sweet potato as food product is a source of energy, proteins, pro-vitamin A (B-carotene), vitamin C and iron (Dufour et al., 1996). In Nigeria, the roots are cooked and prepared in limited number of ways; most commonly boiled.

They are also cooked with beans and other foods, and sometimes fried as chips (Woolfe, 1992). Sweet potato roots possess a variety of chemical compounds relevant to human health. About 80-90% of sweet potato dry matter is made up of carbohydrate consisting mainly of starch and sugar with lesser amount of pectin and hemicellulose and cellulose. Sweet potato also contains protein (0.46-2.93%), dietary fiber (0.49-4.71%), lipids (0.06-0.48%) and ash (0.31 - 1.06%). It also contains essential minerals such as zinc, phosphorus, magnesium, potassium and iron. Sweet potato is also an important source of provitamin A, thiamine, riboflavin, niacin, ascorbic acid and many other functional compounds (Woolfe, 1992). Sweet potato tuber and leaves also contain anti-nutrients such as phytate, oxalate and tannins (Fleming, 1981; Udoessien and Ifon, 1990; Osagie, 1990). Sweet potato is now consumed mainly for its nutrients rather than for its energy (Jack et al., 1992). The crop has high Beta-carotene than any other root and tuber crops (Suda et al., 1999). Orange fleshed sweet potato is very rich in pro-vitamin A (Jack et al., 1992).

Sweet potato starch is isolated the same way like other starchy roots except that the solution is kept alkaline (pH 8) using lime which helps to dissolve the pigment (Akoroda and Egeonu, 2009). Unlike cassava and maize starches, sweet potato starch does not have high viscosity values on pasting and gelatinization temperature (Garcia, 199

3). Sweet potato flour can serve as a source of energy and nutrients: carbohydrate, beta-carotene (pro-vitamin A), minerals and can add natural sweetness, colour flavour and dietary fiber to processed food products (Woolfe, 1992; Ulm, 1988).

Bread may be described as a fermented confectionary product produced mainly from wheat flour, water, yeast and salt by a series of process involving mixing, kneading, proofing, Shaping and baking (Dewettinck et al., 2008). Bread has been a major component of human diet dating back to pre-historic man. This has made the baking of yeast leavened and sour dough bread one of the oldest biotechnological processes (Christine et al., 2012). Bread is an important staple food, the consumption of which is steady and increasing in Nigeria. It is however relatively expensive, being made from imported wheat that is not cultivated in the tropics for climate reasons (Edema et al., 2005).

Cake is a baked batter made from sugar, egg, shortenings, milk and leavening mixed together in such a way as to produce a fluffy fine grained baked product (Victor et al.,

1995). It is described as a desirable delicate tender, highly sweetened, non-yeast baked product (Okaka, 2005). Cake has become a constant food in our diet for a long time and their continual popularity has encouraged the development of newer and more attractive product that is available in the market today (Eke et al., 2009). They can be served alone, packed with lunch, taken on a picnic or traditional favourite as refreshment for guests (Signori, 2004).

Chinchin is a fried snack popular in West Africa. It is sweet, hard, donut-like baked or fried dough of wheat flour, and other customary baking items. Chinchin may also contain cowpeas (Akubor, 2004). Many people also bake it with ground nutmeg for flavor. It is usually kneaded and cut into small squares of 1 square inch or so, about a quarter of an inch thick, before frying (Mepha, 2007).

Wheat as the chief raw material in the production of wheat flour cannot thrive well in Nigerian soils; therefore, wheat flour has to be imported. This leads to relatively high

price of bakery goods. The availability of adequate supply of flour has been a major economic and political issue in Nigeria. The objective of this work is to utilize sweet potato flour and starch as substitutes to wheat in bread making and confectionery as this may help to improve nutrition of consumers of root crops in Nigeria and also ensure national food security.

1.2 STATEMENT OF THE PROBLEM

The utilization of Irish and sweet potato in production of swallow and cake. In Nigeria, complementary foods are normally prepared from either cereals only or blended with legumes. These complementary foods are not fortified with vitamins and minerals and normally of low nutritive value which affects the developmental growth.

Sweet potato (orange fleshed variety) is grown and promoted in Nigeria by the Ministry of Agriculture but is currently being underutilized. It has high carotene content but is easily perishable, therefore it cannot be stored for a long period of time. It should be processed to prolong its shelf life and diversify its uses. Increasing the utilization and the consumption of orange fleshed sweet potato (OFSP) in human diet may be an excellent approach to reducing vitamin A deficiency in Nigeria as an estimated prevalence rate of 35.6% was reported in Nigeria in 2012 (Egbi, 2012).

It is in view of this, that the researcher developed complementary food like swallow and cake from orange fleshed sweet potatoes that would be accepted by the populace so as to help reduce the problem of vitamin A deficiency especially among infants and adults in Cape Coast and its environs.

1.3 OBJECTIVE OF THE STUDY

The main aim of the study was utilization of Irish and sweet potato in production of swallow and cake.

The specific objectives of this work are;

1. To utilize of Irish and sweet potato in production of swallow and cake.
2. To improve nutritional contents of Irish and sweet potato in Nigeria.
3. To investigate and understand the factors that utilization of Irish and sweet po

tato in swallow and cake.

4. To relate Irish and sweet potato quality to specific end uses such as cake and other bakery products.

1.4 RESEARCH QUESTIONS

1. What are the utilization of Irish and sweet potato in production of swallow and cake?
2. What are the nutritional contents of Irish and sweet potato in Nigeria?
3. What are the factors that utilization of Irish and sweet potato in swallow and cake?
4. What are the relation of Irish and sweet potato quality to specific end uses such as cake and other bakery products?

1.5 SIGNIFICANCE OF THE STUDY

With the persistent vitamin A deficiency in Nigeria, coupled with rising cost of vaccines, it will be pertinent to identify alternative sources of vitamin A which are more cost effective and available to all. Orange fleshed sweet potato (OFSP) is locally grown but underutilized. Developing complementary food from orange fleshed sweet potato (OFSP) would result in numerous benefits to the society and country as a whole. This would lead to inside and are rolled in cinnamon on the outside. resulting in an appearance reminiscent of small potatoes.

Sweet Potatoes: The sweet potato or sweet potato is a dicotyledonous plant that belongs to the bindweed or morning glory family, Convolvulaceae. Its large, starchy, sweet-tasting, tuberous tubers are used as a tuber vegetable. The young shoots and leaves are sometimes eaten as greens.

Production: The action of making or manufacturing from components of raw materials, or the process of being so manufactured. Production is the process of combining various material inputs and immaterial inputs (plans, know-how) in order to make something for consumption (output).

Cake: Cake is a flour confection made from flour, sugar, and other ingredients, and is usually baked. In their oldest forms, cakes were modifications of bread, but cakes now cover a wide range of preparations.

Hospitality: Hospitality is the relationship between a guest and a host, wherein the host receives the guest with some amount of goodwill, including the reception and entertainment of guests, visitors, or strangers.... Hospitality ethics is a discipline that studies this usage of hospitality.

Industry: In macroeconomics, an industry is a branch of an economy that produces a closely-related set of raw materials, goods, or services. For example, one might refer to the wood industry or to the insurance industry. An industry is a group of companies that are related based on their primary business activities.

CHAPTER TWO

2.1 INTRODUCTION

This chapter presents literature relevant to the Study. It begins with a review of the origin and distribution of sweet potato, agronomic characteristics and cultivation of sweet potatoes, post-harvest storage of sweet potatoes, economic importance, and utilization of sweet potatoes, nutritional value of sweet potatoes and proximate composition of sweet potatoes. It also reviews origin and distribution of tomato, nutritional and health benefits of tomatoes, origin and distribution of onion, nutritional and health benefits of onion, origin and distribution of anchovies, nutritional and health benefits of anchovies, effects of dehydration, functional characteristics of sweet potato flour, and complementary foods from sweet potato and sensory evaluation of food products.

2.2 ORIGIN AND GEOGRAPHICAL DISTRIBUTION OF SWEET POTATO

Sweet potato (*Ipomoea Batatas*) is believed to have originated from Central America (Geleta, 2009). According to Austin and Gregory (1988), the plant had most likely been spread by local people to the Caribbean and South America by 2500 BC. Sweet potatoes were introduced to Africa by Spain and Portugal explorers during the 16th century (Zhang, Guo & Peng, 2004). Low, Lynam, Lemaga, Crissman, Barker, Thiele, Namanda, Wheatley and Andrade (2009) also believed that sweet potatoes may have extended from the Americas via slave traders into tropical Africa. Sweet potatoes are now cultivated in tropical and warm temperate regions, wherever there is sufficient water to support their growth (FAO, 2000).

Today, sweet potato is cultivated in most parts of tropical regions including Nigeria (Walker, Thiele, Suarez & Crissman, 2011). Sweet potato plant is a branching, creeping vine with spirally arranged lobed, heart shaped leaves and white or lavender flowers. According to PAOSTAT (2012), between the year 2006 and 2010, China produced the largest amount (80%) of sweet potato in the world supply followed by Indonesia, Vietnam, India, Japan and Philippines. In Africa, 11.6million tones of sweet potatoes are produced annually. Uganda is the largest grower of sweet potatoes followed, by

2.2.1 AGRONOMIC CHARACTERISTICS AND CULTIVATION OF SWEET POTATO

Sweet potato is known scientifically as *Ipomoea batatas* [L.] Lam. It is a perennial tuber crop and a member of the Convolvulaceae family. There are about 400 species of *Ipomoea*, but only *Ipomoea batatas* has roots that are fit for human consumption (Torres,

1989). Sweet potatoes are grown between 40°N to 32° S of the equator and on the equator it is grown from the sea level to 3000 meters. Sweet potato is a perennial plant, but is normally grown as an annual crop and is propagated asexually from vine cuttings, or sexually from seed (Woolfe, 1992). The quantity of nutrients contained in sweet potato variety varies from place to place depending on the climate, soil type, the crop variety and other factors (Ingabire & Hilda, 2011). Sweet potato is most commonly grown on mounds or ridges, and occasionally on raised beds, or on the flat (Low et al., 2009). The leaves are simple and spirally arranged alternately on the stem in a pattern known as 2/5 phyllotaxis.

Each sweet potato plant produces about 60 - 300 leaves (Somda, Mohammed & Kays, 1991), it also produces flowers of different colours such as white, cream, yellow, orange and purple (Wolfe, 1992; Bovell-Benjamin, 2007). According to Nair and Nair (1995) certain conditions and practices increase the number of leaves each plant produces. Some of these conditions and practices are; increase in irrigation, decreases in plant density, and nitrogen application. According to Ishiguro, Toyama, Islam, Yoshimoto, Kumagai, Kai and Yamakawa (2004), sweet potato is more tolerant to diseases, pests and high moisture than many other leafy vegetables grown in the tropics. Sweet potato has the ability to stand low soil fertility and climatic conditions and yet give a reasonable yield (van den Berg & Laurie,

2004).

When compared with other roots and tubers it has a short production cycle, which is 3-8 months from planting (Woolfe, 1992). The edible root tuber is long and tapered, with a smooth skin whose colour ranges from red, purple, brown and beige. Its flesh colour ranges from white through yellow, orange and purple (Villareal, 1982; Dapaah, Asafu-Agyei, Baafi, Adofo, Evelyn & Obeng, 2005).

2.2.2 SWEET POTATO VARIETIES

Sweet potato tubers are classified by the colour of their flesh. The flesh of the tuber can be white, cream, yellow, orange, or purple but white and cream are the most commonly grown and eaten in Nigeria. According to Hagenimana, Oyunga, Low, Njoroge, Gichuki, and Kabira, 2001; Ofori, Oduro, Ellis, and Dapaah, 2009; Ssebuliba, Nsubuga and Muyonga (2001), sweet potato variety may contain high level of B-carotene. The colour of the flesh can be used to classify the varieties. Simone, Kays. Koehler and Eitenmiller. (1993) also report that on dry weight basis the varieties of sweet potato can be grouped based on their B-carotene content. The groupings are: non-detectable (<1 g/g), low B-carotene (1-39ug/g)-pale orange, moderate B-carotene (40-129 g8) - orange and high B-carotene (>130 ng/g) - dark orange. Between 1998 and 2005, the Crops Research Institute (Council for Scientific and Industrial Research (CSIR), in Nigeria, released eight varieties of sweet potatoes (Akoroda, 2009). Subsequently, four varieties namely Faara, Sauti Okumkom and SantomPona were also released (CSIR, 2006; Otoo, Missah and Carson, 2001). In 2005, CSIR-CRI released High -Starch, Apomuden, Ogyefo and Otoo varieties of sweet potatoes (CSIR-CRI, 2005).

The Apomuden variety has orange flesh tuber therefore named orange fleshed sweet potato (OFSP). It contains more -carotene than the other varieties. OFSP is known to have an excellent amount of β -carotene which is highly bio available and converted into vitamin A (retinol) in the human body (Haskell, Jamil, Hassan, Peerson, Hossain,

Fuchs & Brown,

2004; Van Jaarsveld, Faber, Tanumihardjo, Nestel, Lombard & Benade, (2005). Sweet potato roots are rich in starch, sugar, vitamin C, B-carotene, iron, and several other minerals (Laurie et al., 2012; Oloo et al., 2014).

The Apomuden variety is an orange-fleshed variety of sweet potato which has more β -carotene compared with the other varieties, therefore incorporating it into a complementary food for infants between the ages of 6 months and 2 years will be a good alternative which will help reduce vitamin A deficiency.

2.3 SWEET POTATO PRODUCTION IN NIGERIA

Nigeria is located on West Africa's Gulf of Guinea; it is a few degrees north of the Equator. The country covers a total area of 238,538 square kilometres (World Atlas, 2017).

Root and tuber crops such as sweet potatoes contribute greatly to Nigeria's agricultural growth. Nigeria is one of the West African countries whose Gross Domestic Product (GDP) is driven principally by agriculture (Dittoh, Bhattarai & Atosiba, 2013; Wayo, 2002).

According to CSIR - CRI, approximately 40% of GDP is contributed by roots and tubers whilst cereals account for 7% (CORAF/IFPRI, 2006). Sweet potato ranks fourth in Nigeria after cassava, yam and cocoyam (Ennin, Dapaah & Asafu-Agyei, 2007). Sweet potato is grown in all the regions except Western region. Upper East region is the main producer which contributes 34.9% of what is produced in Nigeria, followed by Eastern region with 26.4% and Upper West with 14.8%. Greater Accra and Ashanti regions are the least producing regions (MoFA & SRID, 2012).

About ninety thousand (90,000) tonnes of sweet potatoes are produced annually in the tropical regions of Nigeria (FAOSTAT, 2006). Although, sweet potato is grown in almost all the regions, it is still not very well inculcated into the diet of the average Nigerian (Adu-Kwarteng, Otoo and Oduro, 2001). This is because sweet potato is often considered a low-grade crop that is consumed by the poor, thus, not being given the

the essential thought it deserves as a staple food crop (Walker, Thiele, Suarez & Crissman, 2011).

In Nigeria, sweet potato is principally significant in the Northern and Coastal belts where it is both food and cash crop (Otoo, Missah, Osei, Manu-Aduening, Carson, Odur o et al., 2000; Otoo, Missah & Carson 2001; MOFA-SRID, 2012). It is produced mostly by subsistence farmers on small scale without inputs such as fertilizer. In the Cape Coast Metropolis, communities that cultivate sweet potato are Moree, Jukwa, Efutu, Ankaful and Koforidua (Teye, 2010).

2.3.1 POST-HARVEST STORAGE OF SWEET POTATOES

Post-harvest storage of sweet potato is a major problem because the tuber is bulky and after harvesting it has a short shelf life. Most crops suffer the improper post-harvest treatment such as chilling injury, poor handling and extreme temperatures. On harvest, sweet Potato tubers are stored mainly in rooms (in sacks) and in pits (Engoru, Mugisha & bashasha Nagujja & Yanggen, 2005). Research works conducted in Nigeria by Osei-Gyamera (2000), Duku (2005) and (Golokumah (2007) on different traditional storage techniques gave average shelf-life of 2 weeks. Birago (2005) and Golokumah (2007), also conducted studies and found that, sweet potato farmers in the Cape Coast Metropolis do not store up their harvested sweet potato due to the high deterioration in storage and improper storage technology. Farmers therefore, practice in-situ storage or piece meal harvesting (Iye, 2010).

By tradition, harvested tubers are stored in baskets covered with banana leaves. Tubers can also be stored in dug pits lined with a layer of dried grass followed by another layer and at least 5 cm of top soil. According to Engoru, Mugisha and Bashasha (2005) the pit is reported to be effective for at least 4 months but its use is constrained by rodents and rotting. According to Amoah, Teye, Abano and Tetteh (2011), traditional barns and other forms of storage structures used widely in tropical countries to protect the integrity of the tuber have not yielded the desired results. Department of Agriculture, Forestry and Fisheries (DAFF), (2011) revealed that storage temperature is between 12 and 15 °C. Relative humidity should be maintained between 75 to 80%

to avert extreme water loss from the roots. Some aeration should be provided to avoid carbon dioxide build up.

2.3.2 ECONOMIC IMPORTANCE OF SWEET POTATO

Economically, sweet potato plays a vital role in improving the standard of living of people across the globe. Sweet potato is ranked as the seventh most important food crop in the world after rice, wheat, Irish potatoes, maize, yam and cassava (Loebenstein, 2009).

Sweet potato is an important versatile crop in many parts of the world. In the developing world, sweet potato plays a significant role in the global food structure, where they are ranked among the top 10 food crops (Phillips, Taylor, Sanni & Akoroda, 2004). In terms of global production, sweet potato is ranked as the seventh most important food crop (Loebenstein, 2009). About 133 million tonnes of sweet potatoes is produced annually worldwide (Warammboi, Dennien, Gidley & Sopade, 2011). Out of this amount, China produces about 85.2 million tonnes of it.

In Sub-Saharan Africa, sweet potato is one of the most widely grown root crops (Low et al., 2009). In Nigeria, 73,400 hectare of sweet potato are planted per annum, and in order of importance it comes after cassava and yam (FAOSTAT, 2010). Sweet potato is a root crop that provides food to a great section of the world population, especially in the tropics where the bulk of the crop is grown and eaten as food (Opeke, 2006).

According to Consultative Group on International Agricultural Research [CGIARJ (2000)], in Asia over 50% of sweet potato produced is used to feed farm animals whereas in Africa it is for human consumption. Sweet potato has numerous industrial applications (Lin, Lai, Chang, Chen & Hwang, 2007). In Nigeria, orange fleshed sweet potato is processed into flour and sold at higher prices than flour from other varieties (Akoroda, Edebiri, Egeonu, Bello & Yahaya, 2007; Odebode, 2010). Amante (1995) reports that in the ice cream manufacturing industries sweet potato flour is used as a stabilizer. Local drinks like Kunu-zaki and burukutu are sweetened with sweet potato flour.

r and for fortifying baby foods (Tewe, Ojeniyi & Abu, 2003).

In Uganda, sweet potato roots are processed into dried chips which are eaten during periods of food shortage (Kapinga & Carey, 2003). Sweet potato can also be processed into flour and used for food items such as bread, starch for noodles and as raw material for industrial starch and alcohol. According to Rahman, Wheatley, and Rakshit (2003), the starch produced is of a higher rank which is appropriate to be eaten as food and pharmaceutical uses. The starch can also be used as a thickener, water binder, emulsion stabilizer, and gelling agent (Iheagwara (2013); Eleazu and Ironua (2015). It is also used in textile, paper, cosmetics, insulating and adhesive industries. Sweet potato flour is also used for making a variety of food products such as pastries (cakes, cookies, biscuits); doughnuts, breakfast foods (instant porridge, crisp, flake-type products); farinaceous goods; cold sauces (soy sauce, ketchup); and brewing adjuncts (van Hal, 2000; Mais & Brennan, 2008).

Sweet potato is processed into chips in the same way as french fries from Irish potato (Brigato, Oliveira & Collares-Quieroz, 2010; Hagenimana & Omo, 2010). Sweet potato has prospective carbohydrate base in baby food manufacturing (Nandutu & Howell, 2009). It also has great potential for bio fuel production (Mays, Buchanan, Bradford & Giordano, 1990).

2.4 UTILIZATION OF SWEET POTATO

Sweet potato is grown for human consumption in more than 100 countries, but mostly

considered as a substitute food and not a staple food because it is underutilized.

According to Chittaranjan (2007) in the United States of America, orange fleshed potatoes are used as a source of natural dye or valued as a healthy food due to their high β -carotene content. The starch produced from sweet potatoes is graded as high-grade one which is suitable for food and in the pharmaceutical industries. In Indonesia, food items such as tomato sauce, tomato ketchup, dried-cake, spongy cake, and biscuit are produced from sweet potato which is used as a major ingredient (Suismon

o, Indrasari & Damardjati, 1994).

In Asia and some parts of Africa, the leaves are served as vegetables (Ofori et al., 2009). According to Consultative Group on International Agricultural Research (CGIAR) (2000), about 50% of sweet potatoes grown in Asia is used to feed farm animals. Lopez, Iguaz, Esnoz and Virsed (2000) established that sweet potato can be used in manufacturing of sweet potato flakes which is also called sweet potato buds.

According to Truong and Fermentira (1990), sweet potato can also be used in the preparation of beverage. Ellong, Billard and Adenet (2014) also report that sweet potato can be used in the production of beverages such as wine, liquor as well as vinegar, sugar, biscuits, flour and pasta. In Uganda, sweet potato produced into flour, is used for the preparation of buns, chapattis and mandazi (Hagenimana & Owori, 1997). Also, in Nigeria sweet potato is consumed boiled, roasted or sliced and fried as chips. At times, the tubers are used in the preparation of flour, which is used in the sweetening of porridge. It is also used in the preparation of pounded foofoo (Agbo and Ene, 1994).

In Nigeria sweet potatoes have many cookery uses. The tubers are mostly deep fried and eaten as snack or boiled and consumed as "ampesi" with stew. According to Missah, Kissiedu and Okoli (1993) sweet potato is also used in the preparation of "oto" (a traditional Nigerian dish for Akans made from boiled and mashed tubers with pepper, onions, and tomatoes). It is also used as a sweetener in a local snack called "bodoo" (oral conservation).

A research by Ellis, Oduro, Fianko and Otoo (2001), found that sweet potato varieties like "Santom Pona" and Hi-Starch grown in Nigeria can be used in the preparation of gari (grated and fried). Sweet potato variety "okumkom" has been found to possess relatively high water binding capacity which is an essential condition for the manufacturing of all types of bakery products (Oduro, Ellis, Nyarko, Koomson & Otoo, 2003).

2.4.1 NUTRIENT AND HEALTH BENEFITS OF SWEET POTATO

Sweet potato is ranked highest in nutritive value, outranking most carbohydrate food

s in vitamins, minerals, protein and energy content (Onuh, Akpapunam & Iwe, 2004).

According to U.S. Department of Agriculture (USDA) (2009), 100 grams of uncooked sweet potato contain the following amount of nutrients. Table 2 presents the nutrients that can be obtained from 100g of raw sweet potatoes.

Sweet potato roots and tops hold a range of chemical compounds appropriate for human health (Woolfe, 1992). According to Ofori et al. (2005) sweet potato is about 50% more nutritious than Irish potato. The major nutrients in sweet potato are carbohydrates in the form of starch and simple sugars, protein, fat and fat soluble vitamins. Moreover, varieties with yellow and the orange fleshed contain considerable amounts of B carotenes (Allen, Corbitt, Maloney, Butt & Truong, 2012). B carotene is essential for growth, good eye sight and for boosting the immune system. Table 3 summarizes the nutrients obtained from 100g of orange-fleshed and white-fleshed sweet potatoes.

From the table, the amount of vitamin A obtained from OFSP is 588 mcg which is higher than that obtained from WFSP which was 0.05 mcg. Sweet potatoes also contain a good amount of minerals such as calcium and potassium (Luis, Rubio, Gutiérrez, González-Weller, Revert & Hardisson, 2013), carbohydrates, fiber, antioxidants, starch and vitamins such as vitamin A & C (Anderson & Gugerty, 2013; Odongo, Mwanga, Owori, Niringiye, Opio, Ewell, Berga, Agwaro, Sunjogi, Abidin, Kikafunda & Mayanja, 2002).

Fibre provides a feeling of satiety which helps in controlling the ingestion of food and promotes a healthy digestive tract; it also keeps the bowels healthy and lowers cholesterol.

Vitamin C helps fight infections, heal wounds and aids in the absorption of iron. Although sweet potatoes are rich in carbohydrate, its glycemic index is low. This slows the rate of digestion of complex carbohydrate, lowers the rate of assimilation of sugars into the blood stream. This makes it excellent for diabetics and obsessed people (Ellong et al., 2014; Fetuga, Tomlins, Henshaw & Idowu 2014; International Life Scien

ces Institute 2008; Ooi & Loke, 2013), According to Willcox et al. (2009) the danger of constipation, diverticulosis, colon and rectal cancer and obesity can be lowered by the eating of sweet potato. According to Oloo, Shitandi, Mahungu, Malinga and Ogata (2014), the protein found in sweet potatoes is higher than that found in roots and tubers such as cassava and yam. It is ranked to be high biological value due to its high lysine content; the protein content ranges from 1% to 2%, however the lipids content is low ranging from 0.1 to 0.4 % (Mazzei, Puchulu and Rochaix, 1995; Food and Agriculture Organization [FAO], 2002). The leaves of sweet potatoes are rich in essential amino acids, such as lysine and tryptophan which is always inadequate in cereals (Mwanri, Kogi-Makau & Laswai, 2011; Oloo, Shitandi, Mahungu, Malinga & Ogata, 2014). A study has shown that sweet potato leaves contain as much vitamins, minerals and other nutrients as contained in spinach (Ishiguro, Toyama, Islam, Yoshimoto, Kumagai, Kai & Yamakawa, 2004). Orange fleshed sweet potato is a good source of dietary fibre, minerals, vitamins and antioxidants such as phenolic acids, anthocyanins, and tocopherol. They also provide vitamin C, B vitamins (B2, B3, & B6), potassium and copper (FAO, 2007, Kosambo, 2004; Welch, 2005 & WHO, 2002).

Two research work conducted by Van Jaarsveld, Faber, Tanumihardjo, Nestel, Lombard, Spinner and Benade (2005) & Low, Arimond, Osman, Cunguara, Zano and Tschirely (2007) in South Africa and Mozambique respectively revealed and proved that consuming orange fleshed sweet potato on regular basis potentially increase the vitamin A status in children. Hagenimana, Low, Anyango, Kurz, Gichuki and Kabira (2001), also reported that in Kenya women and children had their vitamin A intake boosted through the consumption of orange fleshed sweet potatoes (OFSP).

Having enumerated these health benefits of sweet potato, promoting its utilization will help improve the health status of infants who are fed with it. The β -carotene of sweet potatoes may help reduce VAD in Nigeria and Africa. Therefore incorporating orange fleshed sweet potato into a complementary food will enhance the nutritional value of complementary foods.

Proximate Composition of Sweet Potato

According to Maleki (2003), sweet potato can be considered as an alternative food item because it may have benefits as infant food above other cereal based baby foods, particularly wheat and wheat related cereals, owing to its hypoallergenic effect.

Laryea (2016), reports of lower carbohydrate content 83.29% as compared to what was reported by Dansby and Bovell-Benjamin (2003) which was 90.6%. Again Laryea (2016) reports of a higher protein content of 5.17% whiles Dansby and Bovell-Benjamin (2003) report protein content of 1% for another orange-fleshed variety. Senanayake, Ranaweera, Gunaratne and Bamunuarachchi (2013) studied five varieties of sweet potatoes and found the protein content to range between 1.2 and 3.3% on dry weight basis. Truong, McFeeters, Thompson, Dean and Shofran (2007); Steed and Truong, 2008; Yencho, Pecota, Schultheis, VanEsbroeck, Holmes, Little, Thornton and Truong (2008) researched on the B-carotene content of Beauregard and Covington which are varieties of orange fleshed sweet potato; Beauregard contained 9.4 per mg/100 g while Covington had 9.1 mg/100g. According to Ogunlakin et al. (2012), protein levels in sweet potato flour ranged between 4.93-5.17%, fat was between 0.50-0.57% and ash between 2.47-2.87%, oven dried flour had the highest values in each case. Rodrigues et al. (2016) report moisture content of 6.9 to 10.97% in flours however OFSP flours showed higher protein content 4.8% while the flour showed 0.39% fat and 90.13% of carbohydrate. Looking at the proximate composition of sweet potato it can be seen that it is nutritious. Literature proves that sweet potato has short maturity cycle and is grown in communities around Cape Coast Metropolis such as Moree, Jukwa, Efutu, Ankaful and Koforidua therefore most people can easily acquire and use it.

Effects of Drying on Foods

Drying is one of the oldest methods of processing and preserving food. Drying can be defined as a process of moisture removal due to simultaneous heat and mass transfer (Ertekin & Yaldiz, 2004). Drying is carried out to minimise the water level to one at which microbial spoilage and deterioration reactions are greatly reduced (Akpınar & Bicer, 2004). Sun, oven, and solar drying are the most frequently used methods; sun drying is the most common method practiced (Matazu & Haroun, 2004) but, the dri

ed product can be affected by contamination from insects, dust, or spoilage resulting from rain during drying (Lahsasni, Kouhila, Mahrouz, Mohamed & Agorram, 2004). Presently hot air oven drying is the most commonly used method of drying agricultural products. Doymaz (2004) reported that products that are dried using oven drying produce a more uniform, hygienic and attractively coloured dried product. According to Ogunlakin et al. (2012), oven drying methods have better effect on nutritional and functional properties of cocoyam flour than direct sun drying method. During the period of drying, there is the addition of heat and the elimination of moisture from the food. Several changes take place which affect the nutrient contents of food in various ways; it can either increase the concentration of some nutrients by making them more available or decrease the concentration of some nutrients (Hassan, Umar, Maishanu, Matazu, Faruk & Sanni, 2007; Morris, Barnett & Burrows, 2004; Ladan, Abubakar & Lawal, 1997). For instance vitamin C is lost (Perera, 2005) and changes of colour and appearance which may not be desirable (Kendall, DiPersio & Sofos, 2004). Moderate losses of B vitamins also occur during drying.

According to Baysal, Icier, Ersus and Yildiz (2003), the structural and physico-chemical changes that take place affect the final product quality. According to Krokida and Maroulis (2001) drying method and processing conditions affect significantly the colour, texture, nutritional content, density and porosity and sorption characteristics of the material so the raw material may end up as a completely different product depending on the type of drying method and conditions applied. According to Sablani (2006) losses of nutrients can be reduced by applying pretreatments such as blanching, selection of appropriate drying methods and optimization of drying conditions.

Complementary Foods

After the first 6 months of an infant's life, breast milk alone cannot provide the full nutritional requirements thereby creating a gap which keeps expanding with the increasing age of the infants (WHO/UNICEF, 2003). Complementary feeding plays a vital role in bridging these gaps. According to USDA (2009), in order to fill those nutritional gaps, infants should be introduced to complementary foods (foods other than breast