

# FABRICATION OF TWIN PANEL METAL DOOR

By: AJAYI JOHN OLUWATOSIN

Matric No: ND/23/MEC/PT/0085

Department of Mechanical Engineering

Kwara State Polytechnic, Ilorin

- CERTIFICATION

The undersigned certify that this project report titled FABRICATION OF TWIN PANEL METAL DOOR was prepared by AJAYI JOHN OLUWATOSIN with matriculation number ND/23/MEC/PT/0085 meets the requirement for the award of National Diploma (ND) in the department of Mechanical Engineering, Kwara State Polytechnic, Ilorin, and was approved for its contribution to knowledge and literacy presentation.

Engr. Issa Abudulganiyu  
Project Supervisor                      Date

Engr. Salami Hammed Olateju  
Project Coordinator                      Date

Engr. Issa Abdulganiyu  
Part-time Coordinator                      Date

Engr. Ayantola Abdulwaheed A.  
Head of Department                      Date

Engr. Durotoye Joshua Adedapomola  
External Examiner                      Date

- **CHAPTER ONE: INTRODUCTION**

- 1.1 Background of the Study
- Doors are integral to every building's structural framework, serving functions that extend beyond basic entry and exit. They contribute to privacy, security, soundproofing, and environmental control, such as heat and airflow regulation. Among the wide variety of door types available, metal doors have gained prominence for their superior strength, fire resistance, and longevity when compared to wooden or plastic alternatives.
- The twin-panel metal door, characterized by its dual-sheet metal construction with internal reinforcement, is particularly valued for security-sensitive areas such as residential entries, safe rooms, schools, and industrial facilities. These doors typically consist of two layers of mild steel or galvanized metal welded onto a supporting frame, sometimes incorporating insulation or stiffeners for added rigidity and acoustic performance.

- In Nigeria, the rising rate of property crime, poor building materials, and high importation costs have led to increased demand for locally fabricated, high-quality doors (Akinbile et al., 2022). By utilizing mild steel, a readily available and economically viable material, it is feasible to fabricate functional, durable twin-panel doors within small-scale workshops or institutional settings. This project seeks to demonstrate this feasibility by engaging in a full cycle of design, fabrication, and evaluation of a twin-panel metal door.
- Recent Study: According to Olabode & Sanni (2023), local fabrication using mild steel reduces production costs by over 40% compared to imported steel security doors, making it a viable alternative for mass housing in Nigeria.

- 1.2 Statement of the Problem

The Nigerian construction industry is plagued by a reliance on substandard or expensive imported doors, many of which fail to meet the required standards for strength, security, or aesthetics. Locally fabricated alternatives often suffer from poor craftsmanship, inadequate design considerations, and suboptimal material choices, leading to short lifespans, safety concerns, and dissatisfaction among end-users.

This project addresses these challenges by:

- Demonstrating the systematic fabrication of a twin-panel metal door using standardized methods.
- Emphasizing proper material selection, welding techniques, and dimensional accuracy.
- Highlighting cost-effectiveness without compromising functionality or durability.

- 1.4 Scope of the Project

This project focuses on the fabrication of a twin-panel metal doorsuitable for residential or institutional use. It covers:

- Material selection
- Design and dimensioning
- Construction/fabrication
- Evaluation

Exclusions:

- Powder coating or anodizing
- Automation (e.g., remote control locking)
- Mass production considerations

- 1.5 Significance of the Study

This project demonstrates:

- Practical skills in metalworking(cutting, welding, grinding, and assembling).
- A locally sustainable alternativeto imported security doors.
- That quality metal doorscan be fabricated within school workshops or small-scale enterprises.
- That cost and security efficiencycan be achieved simultaneously through proper design and fabrication.
- Oyekan &Adetunji (2021) emphasize the need for local technical institutions to teach hands-on fabrication skills that support economic growth and reduce import dependence in the construction sector.

- 1.6 Project Justification

Local fabrication:

- Reduces production costs
- Promotes vocational skills
- Encourages use of indigenous materials
- Aligns with national goals for industrial self-sufficiency(FMITI, 2022)

it is justified as a model for affordable, secure, and scalable metal door production, especially in developing urban areas.



- 1.7 Limitations
- Workshop Limitations: Limited equipment like CNC or powder coating tools.
- Time Constraints: Advanced finishing processes were not feasible within the project period.
- Financial Constraints: Restricted the bulk procurement of high-grade steel or enhanced hardware (e.g., biometric locks).