

# **KWARASTATEPOLYTECHNIC,ILORIN**

**INSTITUTE OF TECHNOLOGY  
AGRICULTURAL AND BIO-ENVIRONMENTAL ENGINEERING  
DEPARTMENT**

**A TECHNICAL REPORT ON  
STUDENTS INDUSTRIAL WORK EXPERIENCE SCHEME (SIWES)**

**BY**

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**ND/23/ABE/PT/0040**

**Agricultural And Bio-Environmental Engineering Technology,  
Institute of Technology, Kwara State Polytechnic, Ilorin**

**HELD AT**

**MA SHA ALLAH AGRO RESOURCES NIGERIA LIMITED**

**MA SHA ALLAH AGRO RESOURCES NIGERIA LIMITED FATE ROAD ILORIN, KWARA STATE**

**BEING A REPORT SUBMITTED TO THE SIWES UNIT, INSTITUTE OF  
TECHNOLOGY CHAPTER, KWARA STATE POLYTECHNIC,  
ILORIN**

**IN PARTIAL FULFILLMENT FOR THE REQUIREMENT FOR THE  
STUDENT INDUSTRIAL WORK EXPERIENCE SCHEME (SIWES)**

**NOVEMBER, 2024**

## **DEDICATION**

This report is dedicated to God Almighty, my family, whose support was unwavering, and to the resilience within me, which has propelled me to successfully complete this Student industrial work experience through my own determination, hard work, and perseverance.

## **ABSTRACT**

*This report is based on Student Industrial Work Experience Scheme (SIWES) held at MA SHA ALLAH AGRO RESOURCES NIGERIA LIMITED FATE ROAD ILORIN, KWARA STATE*

*ILORIN.P.M.B1386, Old Jebba Road, Ilorin, Kwara State. It gives brief explanation about the SIWES program vis-à-vis its history, objectives and aims, while also provides a brief description, roles and functions of MA SHA ALLAH AGRO RESOURCES NIGERIA LIMITED FATE ROAD ILORIN, KWARA STATE Ilorin. It further focuses more on the technical exposure and experience gained from the engineering Department of the Ministry to be specific. It finally gives an account of the equipments used, types and their function respectively as well as some of the problems and challenges faced and provide recommendations that can further improve the program.*

## **ACKNOWLEDGEMENT**

I would like to thank the Almighty God, my strong pillar, my source of in separation, wisdom, knowledge and understanding. he has been source of my strength, commitment and patience to pass various obstacles throughout this program also, my profound gratitude goes to the Kwara State Polytechnic Management for including the Student Industrial Workshop Experience Scheme (SIWES) to the National Diploma Programme which enable me to learn and gain more experience outside the campus.

Also, I will like to say a big thank you to the management of MA SHA ALLAH AGRO RESOURCES NIGERIA LIMITED FATE ROAD ILORIN, KWARA STATE Ilorin for giving me the opportunity to be trained under an organization of high status.

I would not end this acknowledgment without appreciating my parents for their unwavering support, co-operation, encouragement and understanding throughout the duration of the SIWES programme.

## **DECLARATION**

I hereby declare that, I from Agricultural and Bio-Environment Engineering Technology Department, Institute of Technology, Kwara State Polytechnic, Ilorin. Underwent the four months students industrial work experience scheme (SIWES) at Ma Sha Allah Agro Resources Nigeria Limited Fate Road Ilorin, Kwara State. From 5<sup>th</sup> August to 30<sup>th</sup> November, 2024.

I also declare that to the best of my knowledge, all sources of knowledge used have been duly acknowledged.

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## **CHAPTER ONE**

### **INTRODUCTION TO SIWES**

Students Industrial works experience scheme (SIWES) skill acquisition programme was introduced by the Federal Government of Nigeria to expose undergraduate in Engineering, Technology and Sciences of Tertiary Institutions (University, Polytechnics, Mono-techniques and Colleges of Education) to industrial environment so as to acquire basic skills existing in their respective disciplines to smoothen their entry into industrial practices on completion of their studies and also reduce periods spent in training fresh graduates as new employees. It was first initiated and funded by industrial training fund (ITF) during the formative years 1973/1974.

The scheme forms part of the approved Minimum Academic Standards (MAS) in the various Degree programmes for all Nigeria universities. It is an effort to bridge the gap existing between theory and practice of engineering and technology, science, agriculture, medical, management and other professional educational programmes in the Nigeria Tertiary Institution. The programme mediate exposing students to design and construction of machines and equipment, professional work method and ways of safe-guarding the work area and workers in industries and organizations.

### **HISTORY OF SIWES**

SIWES (Student Industrial Working Experience Scheme) was established by ITF in 1973 to solve the problem of lack of adequate practical skills preparatory for employment in industries by Nigerian graduates of tertiary institutions.

The Scheme exposes students to industry based skills necessary for a smooth transition from the classroom to the world of work. It affords students of tertiary institutions the opportunity of being familiarized and exposed to the needed experience in handling



Machinery and equipment which are usually not available in the educational institutions.

Participation in Industrial Training is a well-known educational strategy. Classroom studies are integrated with learning through hands on work experiences in a field related to the student's academic major and career goals. It also expose the student to the practical aspect of some course being offer in the school.

Successful internships foster an experiential learning process that not only promotes career preparation but provides opportunities for learners to develop skills necessary to become leaders in their chosen professions.

One of the primary goals of the SIWES is to help students integrate leadership development into the experiential learning process. Students are expected to learn and develop basic non-profit leadership skills through a mentoring relationship with innovative non-profit leaders.

By integrating leadership development activities into the Industrial Training experience, we hope to encourage students to actively engage in non-profit management as a professional career objective. However, the effectiveness of the SIWES experience will have varying outcomes based upon the individual student, the work assignment, and the supervisor/mentor requirements.

It is vital that each internship position description includes specific written, learning objectives to ensure leadership skill development is incorporation. Participation in SIWES has become necessary pre-condition for the award of Diploma, Degree and NCE certificates in specific disciplines in most institutions of higher learning in the country, in accordance with the education policy of government.

## **OPERATORS OF SIWES**

**Operators** – The ITF, the coordinating agencies (NUC, NCCE, NBTE), employers of labor and the institutions.

**Funding**–The Federal Government of Nigeria

**Beneficiaries** – Undergraduate students of the following: Agriculture, Engineering, Technology, Environmental, Science, Education, Medical Science and Pure and Applied Sciences.

**Duration** – Four months for Colleges of Education and Polytechnics, and Six months for the Universities.

## **OBJECTIVES OF SIWES**

1. SIWES students will develop skills in the application of the orator practical work situations.
2. SIWES students will develop skills and techniques directly applicable to their careers.
3. SIWES will aid students in adjusting from college to full-time employment.
4. SIWES students will require good work habits.
5. SIWES will increase student's sense of responsibility and capability.
6. SIWES will provide students the opportunity to develop attitudes conducive to effective interpersonal relationships.
7. SIWES will reduce student dropouts.
8. SIWES student will be prepared to enter into full-time employment in their area of specialization upon graduation.
9. SIWES will provide students the opportunity to test their interest in a particular career before permanent commitments are made.

10. SIWES students will develop employment records/references that will enhance employment opportunities.
11. SIWES will provide students the opportunity to understand informal organizational interrelationships.

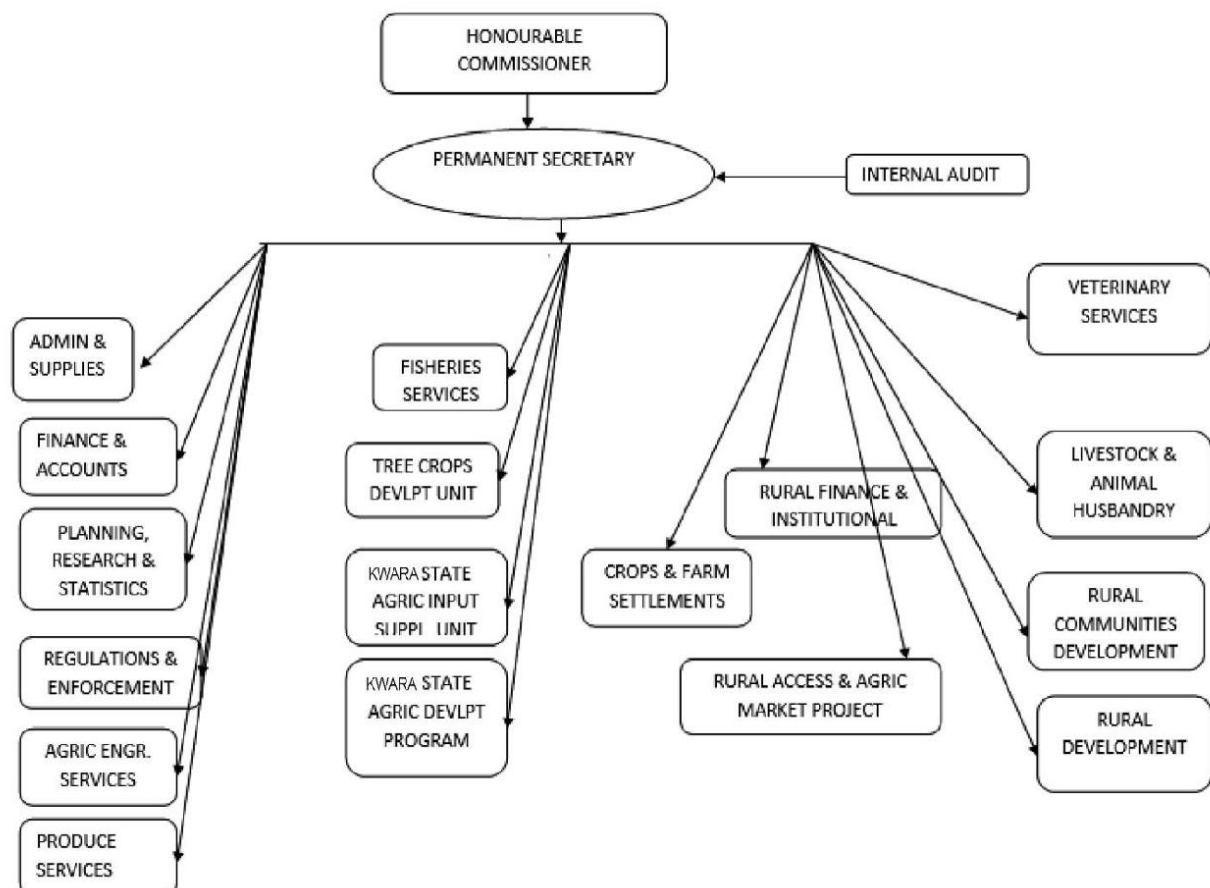
The four (4) months Students Industrial Work Experience Scheme (SIWES) which is a requirement for the completion of my course of study. This SIWES program was undertaken at Ma Sha Allah Agro Resources Nigeria Limited Fate Road Ilorin, Kwara State Ilorin Of The Agricultural Engineering Unit.

## CHAPTER TWO

### DESCRIPTION OF THE ESTABLISHMENT OF ATTACHMENT

The four months Industrial training program was carried out at Kwara State Ministry of Agricultural and Rural Development (Agricultural Engineering Department). The establishment take operation on Irrigation and Drainage, Crop processing, Survey, Land Clearing and Land Forming, Lease of machinery, with repair/maintenance of farm machinery and implement. These operations are carried out within the premises and on farm sites, emphasizing efficiency, sustainability, and support for the agricultural community. The department's integrated approach to agricultural engineering plays a critical role in enhancing productivity and fostering rural development.

### ORGANIZATION STRUCTURES



## **CHAPTER THREE**

### **SAFETY REGULATION**

#### **NECESSARY REQUIREMENT FOR WORKING IN THE WORK SHOP**

- i. The ability to learn specific, practical techniques and apply this knowledge to solve technical problems.
- ii. Good coordination and the ability to use equipment with accuracy;
- iii. Flex ability in the work with and provision of support for other people.
- iv. Necessary qualification with practical knowledge to be able to keep records of the task performed.
- v. Excellent oral communication skills in order to work effectively with colleagues from all parts of the organization and to explain complex techniques to interested parties.

#### **GUIDE LINES FOR SAFETY IN THE WORK SHOP**

Safety is the state of being 'safe', the condition of being protected from any physical or electrical and other types of consequence, failure, damage, error, accident or any other event that could be considered non-desirable. For anyone working in workshop, safety should be his/her first priority. Some guide lines for safety in the workshop.

- i. Qualified or suitable trained person only to use equipment.
- ii. Wear suitable attire for operating machinery equipment.
- iii. Keep equipment and the surrounding area clean and tidy at all times.
- iv. Always seek instruction before using any unfamiliar piece of equipment.
- v. Only use tools and machines for their intended purpose.

- vi. Report any damaged equipment and do not use it until it has been repaired by a qualified person.
- vii. Where machine guards are provided they must be kept in place.
- viii. Never distract the attention of another staff member when operating equipment and never indulge in horseplay.
- ix. Always wear the appropriate personal protective equipment.
- x. Long hair must be restrained.
- xi. Familiarize oneself with all ON/OFF buttons on equipment, circuit breakers, and disconnect switches of a bench.
- xii. Avoid loose wires, cables, and connections.
- xiii. Assume any exposed metal is live until it has been verified.

### **IMPORTANT SIGNS/ LABELS AND THEIR MEANING**

In every workshop, safety is essential; luckily enough, there are danger signs on any product which are classified as harmful. These signs help to warn the workers/students of the possible danger or hazard in the workshop.

Some of the signs are:

- i. Electric Shock;-can be found on machine with electrical connections
- ii. General warning:-This warning sign is usually used to indicate danger ahead.

## CHAPTER FOUR

### ACQUIRED SKILLS AND ARE AS OF EXPOSURE

During my Student Industrial Work Experience Scheme (SIWES), I acquired various technical skills and was exposed to a range of practical applications and engineering concepts. These experiences are summarized as follows:

#### IRRIGATION AND DRAINAGE

I worked on setting up basic irrigation systems to ensure efficient water distribution. The practical aspect also involved understanding drainage methods to prevent water logging on the farm.

#### TYPES OF IRRIGATION

- **Surface Irrigation:** Water distributed over the soil by gravity.
- **Spinkler Irrigation:** Sprays water in a controlled manner, simulating rainfall.
- **Drip Irrigation:** Delivers water directly to the root zone through emitters.

#### COMPONENTS AND MATERIALS

- **Pipes:** PVC or aluminum pipes for water distribution.
- **Pumps:** Centrifugal and submersible pumps.
- **Valves:** Control the flow of water.
- **Filters:** Prevent blockages in the irrigation system.



**Materials used during their irrigation practical**

## **STORAGE OF GRAINS IN A SILO**

As part of my SIWES experience, I was trained on the storage of grains in silos, a key storage structure in modern agriculture. I learned that silos are designed to store large quantities of grains efficiently, protecting them from environmental factors, pests, and spoilage.

Steps in Grain Storage in a Silo

### **GRAIN PREPARATION**

Before grains are stored, they are thoroughly cleaned to remove impurities such as chaff, dirt, and foreign materials.

Grains are dried to an appropriate moisture content (typically 12-14%) to prevent mold growth and fermentation.

### **FILLING THE SILO**

Grains are loaded into the silo using conveyors, augers, or elevators. Care is taken to avoid spillage or breakage, which could lead to losses.

The grains are evenly distributed to maintain balance and prevent uneven pressure on the silo walls.

### **ENVIRONMENTAL CONTROL**

Silos are equipped with temperature sensors and aeration systems to monitor and control internal conditions. This helps prevent overheating or condensation, which can cause spoilage.

Regular ventilation ensures that air circulates, keeping the grains dry and cool.



## **SILO MAINTENANCE**

- Regular inspection for cracks, rust, or structural damage to prevent grain loss or contamination.
- Cleaning the interior and exterior to prevent buildup of dirt and residues that can harbor pests.
- Ensuring that the aeration and ventilation systems are functional to maintain the right storage conditions.

## **GRAIN MAINTENANCE**

- Periodic fumigation to control insects and pests like weevils, beetles, and moths.
- Regular monitoring of grain quality to identify early signs of spoilage, mold, or pest infestation.
- Proper sealing of the silo to prevent water leakage and pest entry.



## **SILO**

This training provided me with valuable insights into post-harvest handling and the technical knowledge required to maintain high-quality grain storage. I now understand the critical role of silos in preserving food security by minimizing post-harvest losses, especially in large-scale agricultural operations.

## **Warehouse Visit and Activities**

I had the opportunity to visit and work in a warehouse facility. The visit was focused on understanding the storage and management of agricultural products and equipment. Below are some of the activities I participated in:

### **Inspection of Stored Items**

I assisted in inspecting the stored agricultural products, such as fertilizers, seeds, and machinery parts. This involved checking for proper labeling, monitoring for spoilage or damages, and ensuring that the items were stored according to safety and quality standards.

### **Inventory Management**

I participated in taking inventory of the items in the warehouse. This included recording quantities, updating stock levels, and ensuring that records were accurate and up-to-date. This experience provided me with practical knowledge of inventory tracking and stock management systems.

### **Organization of Goods**

I contributed to organizing goods within the warehouse to maximize space and maintain an orderly environment. This included arranging items according to their categories and ensuring easy access for retrieval when needed.

### **Familiarization with Equipment**

I learned about the various tools and equipment used in warehouse operations, such as forklifts and pallet jacks, and observed their application in moving and organizing heavy items.

## **Safety Practices**

I was introduced to warehouse safety protocols, including fire prevention measures, proper handling of equipment, and procedures for ensuring a hazard-free environment.



This experience enhanced my understanding of warehouse operations and their importance in agricultural practices. It also improved my organizational and record-keeping skills, which are essential in agricultural engineering.

## **SKILLS ACQUIRED**

- Knowledge of mechanized farming operations and implement handling.
- Proficiency in using land survey instruments.
- Understanding of tractor functionality and maintenance.
- Practical experience in irrigation system design and implementation.

## **CHALLENGES FACED**

- Limited access to advanced land survey tools.
- Mechanical breakdowns during tillage operations.
- Difficulty in sourcing spare parts for bulldozer maintenance.

## **CHAPTER FIVE**

### **SUMMARY AND CONCLUSION**

#### **SUMMARY**

In summary, the student industrial work experience scheme (SIWES) has been carried out and it can be categorically said that objectives of the scheme has been achieved. It has exposed me to the four major units of a standard institutional Agricultural and Bio-environmental Engineering work experience (Farm Power and Machinery, Irrigation and Drainage, crop processing and farm storage structure).

The safety rules and regulations, operational guideline of some basic equipment in the workshop house were also exposed. In general, practical exposures to base engineering practicals have been learnt.

#### **CONCLUSION**

The Industrial Training Programme as it has been designed has actually fulfilled its purpose by exposing undergraduate students of Engineering to industrial environment, use of tools, and equipments, practical knowledge and application of safety measure to life and properties.